



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D145-762-053
Job Sheet 176968



Part No: D145-762-053

Job Qty: 2 ea

Part Name: Replacement Wearplates for Standard Skidtubes Fit LH or RH

MAY 09 2018

8102 00 1111

Part Weight: 0 lbs

Status: Scheduled

Priority: AOG

Job Created: 5/3/18

Job Tracking No:

Due Date: 5/31/18

Created By: Michelle Gagnon-Donovan

Type: AOG

Description:

Note: DWG REV E IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER IIN REV:C DD VERF:JLM IPP REV:C 14.11.24 as per ecn14-654/chg003 DD VERF:JLM IPP REV:D 15.06.11 IIN REV:D DD VERF:JLM IPP REV:E 16.02.05 IIN REV:E (ecn16-514) DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	5/31/18	5/31/18	0.00	0.00	Start Up Stores/Pkg-1		5/9/2018
110	Packaging	2 pcs	5/31/18	5/31/18	0.00	0.00	Packaging1-1		
120	QC	2 pcs	5/31/18	5/31/18	0.00	0.00	QC4		
125	DC	2 pcs	5/31/18	5/31/18	0.00	0.00	DC		
130	Packaging	2 pcs	5/31/18	5/31/18	0.00	0.00	Packaging3-1		
140	QC21-FG	2 Ea	5/31/18	5/31/18	0.00	0.00	QC21		

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Document Control Photocopy bluefile & type labels per PPP D145-762-053 CHG004

130 - Identify as per dwg & Stock Location: Identify and pack for shipping as per PPP D145-762-053

Location:

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C42A	Bolt	4 Ea (2 ea)	90-Start up Operation	FM138316
AN4C43A	Bolt	8 Ea (4 ea)	90-Start up Operation	5047243
D4682-041	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	5041102
D4682-043	Wearplate Assembly	2 Ea (1 ea)	90-Start up Operation	507254
D4682-7	Wearplate	2 Ea (1 ea)	90-Start up Operation	5054477
D4764-1	Bushing	24 Ea (12 ea)	90-Start up Operation	F165346x20 5068712x4
MS21043-4	Nut	12 Ea (6 ea)	90-Start up Operation	5038086

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C42A	4	6	0
	AN4C43A	8	46	0
	D4682-041	2	3	0
	D4682-043	2	0	0
	D4682-7	2	3	0
	D4764-1	24	11	0
	MS21043-4	12	1,059	0



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Container No: S076879



Part: D145-762-053

Job No: 176968

Serial No/Batch: S076879

Revision:

Inspector:

Exp Date: 05/31/2018

Instructions:

Date: 05/31/18

5/3/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

Part Specifications
Specifications could not be found.

Plex 5/3/18 1:41 PM Dart.Gagnon.Michelle